STATE LEVEL ENVIRONMENT IMPACT ASSESSMENT AUTHORITY

SEAC-2016/CR-220/TC-2 Environment department, Room No. 217, 2nd floor, Mantralaya Annexe, Mumbai- 400 032.

Date: 3 December, 2016.

M/s. Shri Chhatrapati Co-operative Sugar Factory Ltd.

At Bhavaninagar Tal Indapur

Pune

ECSEIAA - Item No-32, Meeting No-105th
Subject: Environment clearance for Expansion & Modernization of Sugar Unit of capacity 3500 TCD to 6500 TCD along with Co-gen 18 MW at Bhavaninagar Tal Indapur Pune by

M/s. Shri Chhatrapati Co-operative Sugar Factory Ltd.

Sir,

This has reference to your communication on the above mentioned subject. The proposal was considered as per the EIA Notification, 2006, by the State Level Expert Appraisal Committee-I, Maharashtra in its 130th meeting and decided to recommend the project for prior environmental clearance to SEIAA. Information submitted by you has been considered by State Level Environment Impact Assessment Authority in its 105th meeting.

It is noted that the proposal is considered by SEAC-I under screening category 5(j) & 1(d) 2. B1 as per EIA Notification 2006.

Brief Information of the project submitted by Project Proponent is as:

1	Name of the Project	"Shri Chhatrapati Sahakari Sakhar Karkhana Ltd."
2	Name, address, e-mail & contact number of Proponent	Name:Mr. G. M. Anarase (MD) Address: Gat. No. 48, 50, Bhawaninagar, Tal: Indapur Dist: Pune Pin Code-413 104 (Maharashtra) Mobile number: 021-18266232 Email ID: scssklb@gmail.com
3	Name of Consultant	Name: S G M Corporate Consultants Pvt. Ltd.
4	Accreditation of consultant (NABET Accreditation)	Yes. Sr. No.146 as per list of NABET Accredited EIA consultant updated on June 2016
5	New Project / Expansion in existing project/ Modernization/ Diversification in exiting project	Expansion cum modernization project Existing capacity- 3500 TCD- Sugar factory Proposed additional capacity- 3000 TCD- Sugar factory & 18 MW Co-gen(Bagasse based)
6	If expansion/ Diversification,	NA

7	whether environmental clearance has been obtained for existing project (If yes, enclose a copy with compliance table Activity schedule in the EIA Notification	Environmen No S.O. 153 01,2009.	t & Forest (MoEI 3 (E)" dated 14.0	the provision of Mini F); New Delhi "EIA N 9.2006 amended on D	lotification			
8	Area Details	Total Land available with factory- 52.56 ha. Land for Integrated sugar plant- 34.57 ha. Area Existing (Sq. Expansion (Sq. Total (Sq.						
		details	Mt.)	Mt.)	Mt.)			
		Total plot	3,46,289.5		3,46,289.5			
		Built up	81,055.65	29,422.96	1,10,478.61			
		area	61,033.03	29,422.90	1,10,478.01			
		Green built area	57,182.08		57182.08			
9	Name of the Notified Industrial area / MIDC area	NA						
10	TOR given by SEAC? (If yes then specify the meeting?	Yes, In 95 th	SEAC 1 meeting	held on 31.1.2015				
11	Estimated capital cost of the Project (including cost for land, building, plant and machinery separately)	Rs 19200 Lacs. (Existing -4215 + Proposed-14985)						
12	Location details of the project:	Location: Factory is located at Gat. No. 48,50, Bhawaninagar, Tal: Indapur Dist: Pune Pin Code-413 104 (Maharashtra) Elevation above Mean Sea Level -1822 ft						
13	Distance from Protected Areas / Critically Polluted areas / Ecosensitive areas / inter-State boundaries	NA						

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14	Raw materials			- AMIENAL	170000 1100	***************************************	·
	(including process chemicals, Catalysts& additives).	Raw material	'Quant	ity	Total	Source Of	Mode of transport
ALLERA ALLERA			Existi ng 3500 TCD	Expansi on 3000 TCD	TCD	Materials	ation
		Sugar Facto					
		Sugar cane TPD	3500	3000	6500	From Member farmers	Through trucks & bullock carts
		Lubricant (oil & grease) kg/d	105.1	90	195.1	Supplied by outside parties	In barrel/po lythene bags
		Lime (TPD)	5.6	4.8	10.4		through vehicle
		Sulphur (TPD)	1.75	1.5	3.25		
	:	Co-gen					
		Bagasse (TPD)		Season- 1557.12	1557. 12	From sugar	
				Off- season- 228	228		
15	Production details		····				
	A roughlow dotains	Product/	Ou	antity	18V		Total
		Byproduct		sting	Propose	(TPD)	
		Sugar Facto	ory				
		Sugar	Sug	.5%	356.50 (11.8% Recover		759
		Molasses		.66	124.00		265.66
		Press Mud	141	.66	124.00		265.66
		Bagasse Generation Co-gen	980	980.00			1820
		Electricity	***			18 MW son- 6 MW	18 MW
16	Process details / manufacturing details	Manufacturii	ng Proce	ss details a			6 MW
17	Rain Water Harvesting (RWH)	Level of the • Size and no • Location of	of RWI	H tank(s) a	nd Quant	m ity: 150 m ³ ; 3	Nos.

sion 45 CMD treated valugarcane cultivate atment will be received in Proposed (CMD)	ay and source: Nira water from ETP & tion & gardening. cycled in process; educed by 600 Total Quantity (CMD)					
(CMD)	1 - 11					
]`					
350	45 750					
100	200					
130	205					
10	20					
136.80	136.80					
	545(treated					
746.8	water from ETP) 1356.8					
 Natural water drainage pattern: Storm water collection and conveyance arrangement through closed RCC pipeline has been provided in the premises. The storm water is discharged at lowest point in the premises of industry and through percolation and infiltration it enriches the ground water table. Quantity of storm water: Rainfall in the area is about 579 mm. Most of the region comes under semi urban to rural category with well-developed infrastructure of paved roads and other industrial plots in adjacent premises. Size of SWD: 250 x 300 mm. 						
on (CMD): 36 cu ewage: STP (If applicable): 4	•					
fluent Effluen eristic Charact	teristi Standards (CPCB / MPCB)					
	5.5-8.5					
500 <100	100 mg/l					
000 <250	250 mg/l					
) <100	100 mg/l					
≥ ≤2100	2100 mg/l					
	746.8 tern: Storm water ough closed RCo estorm water is astry and through ound water table ainfall in the are der semi urban tructure of paved remises. on (CMD): 36 curewage: STP (If applicable): 4 fluent eristic Character c 5.5-9 500 <100 000 <250 0 <100					

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		STP	Character	istics					
		Sr N o.	Paramet	ers Inlet Chai	Effluent acteristic	Outlet Effluent Characteristi c	MPCB)		
		1	pН	7-8.5	5	7.0-7.5	5.5-8.5		
		2	BOD	200-	350	<100	100 mg/l		
		3	COD	400-		<100	250 mg/l		
		4	TSS	200-	450	<50	100 mg/l		
		5	0&G	10		<10	10 mg/l		
						.1.0 300	***************************************		
22	ETP details	Amount of effluent generation (CMD): 509 CMD • Capacity of the ETP (CMD): 600 M³ (Existing + proposed expansion) • Amount of treated effluent recycled (CMD): Treated water shall be used for irrigation purpose. • Membership of the CETP (If require): NA							
23	Note on ETP technology to be used	ETP biolo	technolog	y compris	es- Prima	ry treatment, Prological treatme			
		The units of ETP are Screen chamber, O & G skimmer, Equalization tank, Primary clarifier, Bio tower, Aeration tank, Secondary clarifier, Sludge drying beds, Pressure sand & activated carbon filters							
24	Disposal of the ETP sludge (If applicable)	Shal	l be used a	is manure	in own pr	emises			
25	Solid waste			s solid was	te				
	Management	#	Unit	Waste & Quantity		Treatment	Disposal		
		1	Canteen	0.250	***************************************	Compost	Own Garden		
		2	Colony	0.600	1010	Compost	Factory farm		
		3	Sugar Unit	ETP	0.42	ETP sludge	Own garden		
			OIII	sludge Oil &	0.10	Flotation	Mixed with		
				grease	0.10	Technique	Bagasse &burnt		
		4	Co-gen Units (sugar)	Bagasse ash	31.12	mixed with PMC	As soil conditioner		
		5	Co-gen Units (sugar) Off season	Bagasse Ash	4.56	mixed with PMC	As soil conditioner		
			urdous Sol Industrial		waste &				
			Unit	their qty		Category	Disposal		

		Sugar Unit		co	nta	tes/ resid iining oil vhen gen	– As	34.4		mix Bag	uld be ed with asse & nt in er	
26	Atmospheric Emissions (Flue gas characteristics SPM, SO2, NOx, CO,	Sr. Pollutar			Pollutant			Emission rate in		l	Concentration n flue gas g/m3)	
	etc.)	1		SPM		Da	oiler	6.63			Neglig	ible
1		2		SO2			nck	0.83			Neglig	ible
		3		NOx					***************************************			
27	Stack emission Details:	Exi	istir	ng stack	deta	ils ·						
	(All the stacks attached to process units, Boilers, captive power plant, D.G. Sets, Incinerator both for		Plant Section & units		Sta No.	ck	Height from ground level(m	Di (T	ernal ameter op)	Ra	nission ite i/s)	Temp. of Exhaus t Gases
	existing and proposed activity). Please	Boiler (22 & 35 TPH)		•	1		70	3		15		150°C
	indicate the specific section to which the stack is attached. e.g.: Process section,		D.G set (500 KVA x 2)		2		3.0 m (above roof level)	1.3	5	05		120 ⁰ C
	D.G. Set, Boiler, Power Plant, incinerator etc.	Expansion stack details-										
	Emission rate (kg/hr.) for each pollutant (SPM, SO2, NOx etc. should be specified	Plant Section & units		Stac No.		Height from ground level(m	Di (T	ternal ameter op)	Ra	mission ate 1/s)	Temp. of Exhaus t Gases	
		Boiler (70 & 35 TPH) D.G set (750 KVA x 2)		` ,	1		76	2.5	5	20)	150°C
				t	2		3.0 m (above roof level)	1.8	3	10)	120°C
28	Emission Standard	Sr. Polluta		int	Emission Standard Limit (µg/Nm3)			MPCB Consent				
		1		SPM		+	00				mg/Nm	
		2		SO2		8	0			960 Kg/day		

29	Ambient Air Quality			***************************************					
	Data	Sr. No.	Pollutant	St	ermissible tandard n μg/m³)	Baseline Concentration Max. at project site (in µg/m³)		Remarks	
		1	PM ₁₀	1(00	62.5		Within limit	
		2	PM _{2.5}	60		30.5	_	Within limit	
		3	SO ₂	80		9.6		Within limit	
		4	NOx	80)	15.8		Within limit	
		5	CO	4		0.281			
30	Details of Fuel to be used:	Sr. N o	Fuel	(TP	sumption D/KLD)	Calorific value (K cals/kg)	% As	% h Sulphur	
		1.	Bagasse		7.12 season-	2200	2	0.1	
		2.	Agro waste	957	2	2000	18	0.02	
		3.	Diesel	0.48	30	10,200	0.1	0.6	
31	Energy	Power supply: • power requirement: During season- 7.30 MW Off-season- 0.65 MW DG sets: • Number and capacity of DG set to be used: 500 KVA x 2 No & 750 KVA x 2 No							
32	Green Belt Development	• Nu			182.08 Sq M s of trees to l				
			nmon Nam	e	Botanical N	ames		Quantity	
		Nec	em		Azadirachta	indica		250	
		Ma	ngo		Mangifera I	ndica		175	
		Yel	low Gulmo	har	Peltophorun	n pterocarpum			
		Bal	nava		Cassia fistu			87	
		 	nbhul		Syzigium cu			36	
		Mo			Madhuca Lo	ongifolia	<u> </u>	77	
		Tot	al					700	
		I ——	osed-						
		Common Name Botanical Names						Quantity	
		Sita	ta Ashok		Saraca Aso			700	
		Apt	ta		Bauhinia ra			223	
		Pal			Butea mono			100	
			damb			Illus cadamba		190	
		Ber			Ziziphus ma			100	
		l	van		Gmelina art			240	
		Shi	rish		Albizia lebb	beck		347	

		Maha	rukh	Ailanthus excelsa		375
		Karanj		Pongamia pinnata		380
		Katesavar		Bombax ceiba		250
		Fish t	ail palm	Caryota urens		195
		Nand	ruk	Ficus retusa		200
		SonSe	on chafa	Mi Michelia champa	ıca	200
		Total	······································			3500
					····	
			ber, size, age lanted: NA	and species of trees to b	•	
33	Details of Pollution Control Systems:	Sr. No.	Aspect	Existing Pollution Control system	Propo install	sed to be ed
						stack- Stack
		1	Air	Boiler stack- Stack height with 70 m, Multi cyclone system DG stack- stack height with 3m above roof level	height ESP s Bag fi existin Multid systen DG st height above	with 76 m, ystem. Iter to ng cyclone n ack- stack with 3m roof level
		2	Water	ETP & Septic tank followed by soak pit	ETP &	&STP
		3	Noise	The Methodologies of isolation & separation, covering, insulation etc. are adopted in existing unit. Moreover the workers are provided with PPE	that u	practice as nder existing tions shall ved
	4	4	Solid Waste	Canteen, colony waste- composting & use as manure ETP sludge- use as manure Bagasse ash- Mixed with PMC & use as a soil conditioner Oil & grease- Mix with Bagasse & burnt	that u	practice as nder existing tions shall ved

34	Environmental	• Can	ital cost (With break up): 1126.	05 lass				
-	Management plan		M cost (With break up): 86.1 la					
	Budgetary Allocation	Sr. No.	Particulars	Capital Cost (Lacs)	Recurring Cost per annum (Lacs)			
			Air Pollution Control	600	30			
		2	Effluent Treatment Facility	450	35			
		3	Noise Pollution Control	1.05	0.10			
		4	Environment Monitoring & Management	25	1			
		5	Occupational Health		5			
		6	Green Belt Development	35	5			
		7	Rain Water Harvesting	15				
		8	CSR activity	<u> </u>	10			
		Tota	l	1126.0	86.1			
36	EIA Submitted (If yes then submit the salient features) Public hearing report	Yes, EIA submitted on 29.4.2016 Period of Study from Feb 2015- April 2015 Primary data collected by A Lab approved by MoEF; New Delhi Secondary data collected from Indian Metrological Department, District Census Handbook published by census of India 2011 & Survey of India.						
30	(If public hearing conducted then submit the salient features)	Conducted on 19.11.2015. Received Public hearing proceedings vide MPCB letter no. MPCB/RLP/TB Venue: - M/s. Shri Chhatrapati Sahakari Sakhar Karkhana Ltd. A/P- Bhavaninagar Tal- Indapur Dist-Pune Date & Time: - 19.11.2015 11:00 AM. Panel:- 2 Members. Members of Public: 65 No Chairmanship: - Shri Suresh Jadhav (Addl. District Magistrate-Pune)						
37	Air pollution, water pollution issues in the project area, If any	NA						
38	Storage of chemicals (inflammable/explosive /hazardous/toxic substances)-	NA						

3. The proposal has been considered by SEIAA in its 105th meeting & decided to accord environmental clearance to the said project under the provisions of Environment Impact Assessment Notification, 2006 subject to implementation of the following terms and conditions:

General Conditions for Pre-construction phase: -

- (i) No additional land shall be used /acquired for any activity of the project without obtaining proper permission.
- (ii) Molasis storage Tank capacity shall be 35000 MT and care shall be taken that no percolation takes is possible from these storage tanks
- (iii) PP to take utmost precaution for the health and safety of the people working in the unit as also for protecting the environment.
- (iv) For controlling fugitive natural dust, regular sprinkling of water & wind shields at appropriate distances in vulnerable areas of the plant shall be ensured.
- (v) Proper Housekeeping programmers shall be implemented.
- (vi) In the event of the failure of any pollution control system adopted by the unit, the unit shall be immediately put out of operation and shall not be restarted until the desired efficiency has been achieve.
- (vii) A stack of adequate height based on DG set capacity shall be provided for control and dispersion of pollutant from DG set. (If applicable).
- (viii) A detailed scheme for rainwater harvesting shall be prepared and implemented to recharge ground water.
- (ix) Arrangement shall be made that effluent and storm water does not get mixed.
- (x) Periodic monitoring of ground water shall be undertaken and results analyzed to ascertain any change in the quality of water. Results shall be regularly submitted to the Maharashtra Pollution Control Board.
- (xi) Noise level shall be maintained as per standards. For people working in the high noise area, requisite personal protective equipment like earplugs etc. shall be provided.
- (xii) The overall noise levels in and around the plant are shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures, etc. on all sources of noise generation. The ambient noise levels shall confirm to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989.
- (xiii) Green belt shall be developed & maintained around the plant periphery. Green Belt Development shall be carried out considering CPCB guidelines including selection of plant species and in consultation with the local DFO/ Agriculture Dept.
- (xiv) Adequate safety measures shall be provided to limit the risk zone within the plant boundary, in case of an accident. Leak detection devices shall also be installed at strategic places for early detection and warning.
- (xv) Occupational health surveillance of the workers shall be done on a regular basis and record maintained as per Factories Act.
- (xvi) The company shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling.

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- (xvii) The project authorities must strictly comply with the rules and regulations with regard to handling and disposal of hazardous wastes in accordance with the Hazardous Waste (Management and Handling) Rules, 2003 (amended). Authorization from the MPCB shall be obtained for collections/treatment/storage/disposal of hazardous wastes.
- (xviii) The company shall undertake following Waste Minimization Measures:
 - Metering of quantities of active ingredients to minimize waste.
 - Reuse of by- products from the process as raw materials or as raw material substitutes in other process.
 - Maximizing Recoveries.
 - Use of automated material transfer system to minimize spillage.
- (xix) Regular mock drills for the on-site emergency management plan shall be carried out. Implementation of changes / improvements required, if any, in the on-site management plan shall be ensured.
- (xx) A separate environment management cell with qualified staff shall be set up for implementation of the stipulated environmental safeguards.
- (xxi) Separate funds shall be allocated for implementation of environmental protection measures/EMP along with item-wise breaks-up. These cost shall be included as part of the project cost. The funds earmarked for the environment protection measures shall not be diverted for other purposes and year-wise expenditure should reported to the MPCB & this department
- (xxii) The project management shall advertise at least in two local newspapers widely circulated in the region around the project, one of which shall be in the marathi language of the local concerned within seven days of issue of this letter, informing that the project has been accorded environmental clearance and copies of clearance letter are available with the Maharashtra Pollution Control Board and may also be seen at Website at http://ec.maharashtra.gov.in
- (xxiii) Project management should submit half yearly compliance reports in respect of the stipulated prior environment clearance terms and conditions in hard & soft copies to the MPCB & this department, on 1st June & 1st December of each calendar year.
- (xxiv) A copy of the clearance letter shall be sent by proponent to the concerned Municipal Corporation and the local NGO, if any, from whom suggestions/representations, if any, were received while processing the proposal. The clearance letter shall also be put on the website of the Company by the proponent.
- (xxv) The proponent shall upload the status of compliance of the stipulated EC conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of MoEF, the respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; SPM, RSPM. SO₂, NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the project shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.
- (xxvi) The project proponent shall also submit six monthly reports on the status of compliance of the stipulated EC conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF, the respective Zonal Office of CPCB and the SPCB.

- (xxvii) The environmental statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of EC conditions and shall also be sent to the respective Regional Offices of MoEF by e-mail.
- 4. The environmental clearance is being issued without prejudice to the action initiated under EP Act or any court case pending in the court of law and it does not mean that project proponent has not violated any environmental laws in the past and whatever decision under EP Act or of the Hon'ble court will be binding on the project proponent. Hence this clearance does not give immunity to the project proponent in the case filed against him, if any or action initiated under EP Act.
- 5. The Environment department reserves the right to revoke the clearance if conditions stipulated are not implemented to the satisfaction of the department or for that matter, for any other administrative reason.
- 6. Validity of Environment Clearance: The environmental clearance accorded shall be valid for a period of 7 years as per MoEF & CC Notification dated 29th April, 2015 to start of production operations.
- 7. In case of any deviation or alteration in the project proposed from those submitted to this department for clearance, a fresh reference should be made to the department to assess the adequacy of the condition(s) imposed and to incorporate additional environmental protection measures required, if any.
- 8. The above stipulations would be enforced among others under the Water (Prevention and Control of Pollution) Act, 1974, the Air (Prevention and Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and rules there under, Hazardous Wastes (Management and Handling) Rules, 1989 and its amendments, the public Liability Insurance Act, 1991 and its amendments.
- 9. Any appeal against this environmental clearance shall lie with the National Green Tribunal (Western Zone Bench, Pune), New Administrative Building, 1st Floor, D-, Wing, Opposite Council Hall, Pune, if preferred, within 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.

(S. M Gavai)
Member Secretary, SEIAA.

Copy to:

- 1. Shri T. C. Benjamin, IAS (Retired), Chairman, SEAC-I, 602, PECAN, Marigold, Behind Gold Adlabs, Kalyani Nagar, Pune 411014.
- 2. Additional Secretary, MoEF & CC, Indira Paryavaran Bhavan, Jorbagh Road, Aliganj, New Delhi-110003.
- 3. Member Secretary, Maharashtra Pollution Control Board, with request to display a copy of the clearance.
- 4. Regional Office (WCZ), Ministry of Environment, Forest and Climate Change, Nagpur
- 5. Regional Office, MPCB, Pune.

- 6. Collector, Pune
- 7. IA- Division, Monitoring Cell, MoEF & CC, Indira Paryavaran Bhavan, Jorbagh Road, Aliganj, New Delhi-110003.
- 8. Select file (TC-3)

(Ecuploadedon 08/12/16)